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1. FINISH: HOT DIP GALVANIZE PER ASTM-A153 (LATEST REVISION). BASEPLATE TO BE PERPENDICULAR TO SHAFT AXIS (+/-1°) AND HOLE CENTERLINE CONCENTRIC (+.188) TO SHAFT AXIS.
2. STENCIL MIN. 1/2 IN. LETTERS MANUFACTURER'S NUMBER AFTER GALVANIZING.
3. PILOT POINT AND SHAFT AXES TO BE CONCENTRIC (+.125 FIM) AND IN LINE (+.02").
4. FLAME CUT TWO SLOTS IN SHAFT PERPENDICULAR TO THE BASEPLATE. PREHEAT, TUMBLEBLAST, HANDGRIND, AND CLEAN BASEPLATE, HELIX, AND PILOT POINT ON ALL WELDED AREAS.
5. FLAMECUT IRREGULARITIES PERMISSIBLE: (1) VALLEYS NOT TO EXCEED 3/32 IN. BELOW NOMINAL SURFACE LEVEL, (2) PEAKS OR POSITIVE IRREGULARITIES NOT TO EXCEED 1/32 IN. ABOVE NOMINAL SURFACE LEVEL OR INTERSECTIONS OF NOMINAL SURFACES.
6. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES. ALL MATERIAL IS TO BE NEW, UNUSED AND MILL TRACEABLE MEETING THE FOLLOWING SPECIFICATIONS:
7. BASEPLATE: ASTM A36-(LATEST REVISION) HOT ROLLED STEEL PLATE
8. SHAFT: STEEL PIPE PILES, SEAMLESS OR STRAIGHT WELDED, GRADE-2 PER ASTM A252. ALT. MATERIAL: STEEL PIPE TYPE E OR S, GRADE-B PER ASTM A53.
9. HELIX: ASTM A29-(LATEST REVISION) 3/8" THICK HOT ROLLED STEEL PLATE OR COIL.
10. PILOT POINT: ASTM A107-(LATEST REVISION) 1-1/4" DIAMETER HOT ROLLED STEEL BAR.
11. BOLT: HEX HEAD MACHINE BOLT 1-8UNC, PER ANSI B. 18. 2. 1, SAE J429 GRADE 5
12. BASEPLATE IS PERMANENTLY STAMPED WITH MANUFACTURER'S IDENTIFICATION "ABC" IN 1/2" LETTERS AND DATE COND IN 1/4" LETTERS.
13. BASEPLATE PERMANENTLY MARKED TO INDICATE CABLEWAY OPENING IN SHAFT.
14. ALL HARDWARE IS HOT DIP GALVANIZED.

	HUBBELL POWER SYSTEMS	
	LIGHTING FOUNDATION	
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SIZE SBI S112-0363	DWG NO. T1120363	CAT / PART / ASSY NO. T1120363
DO NOT SCALE THIS DRAWING	DRN BY BLJ	DATE 2/26/2020
		SHEET 1/1

LIGHTING FOUNDATION
 CAT. NO. T1120363

STANDARD
 DETAIL
 90-8

ROADWAY
 POLE
 FOUNDATION

REVISED
 11/4/22

APPROVED
 TRM
 CITY ENGINEER
 2-1-07
 DATE

GARDNER, KANSAS
 PUBLIC
 WORKS/
 ENGINEERING
 DIVISION

